Controller designed to display and control heating or cooling generators, with input for Pt100, Thermocouple J or Thermocouple K type sensors. Relay outputs may be used for control and/or alarm. It also has a logic output/input for control/alarm.

Index
1 - Versions and references
2 - Technical Data
3 - Installation
4 - Front Panel functions
5 - Adjustment and Configuration
6 - Menus, parameters and messages
7 - Parameters Transfer
8 - Control and alarms operation
9 - Maintenance
10 - Warnings

1- VERSIONS AND REFERENCES

<table>
<thead>
<tr>
<th>MODEL</th>
<th>SUPPLY</th>
</tr>
</thead>
<tbody>
<tr>
<td>AKO-15440</td>
<td>20 to 48 V</td>
</tr>
<tr>
<td>AKO-15490</td>
<td>100 to 240 V – 50/60 Hz</td>
</tr>
</tbody>
</table>

2- TECHNICAL DATA

Range according to type of sensor configured:
- Pt100: -99.9 °C to 850.0 °C (-148 °F to 1622 °F)
- J Thermocouple: -99.9 °C to 800.0 °C (-148 °F to 1472 °F)
- K Thermocouple: -99.9 °C to 1370.0 °C (-148 °F to 2518 °F)
- Resolution, Set Point and differential: 0.1 or 1 °C/°F configurable by parameter E5S
- Accuracy: ± 0.25% (Pt100, TcJ, TcK)
- Set Point range: -99.9 to 2500 (°C / °F)
- R1 relay: CONTROL or ALARM 2 (configurable by param. Clo): SPST-NO, 6A, 250V, cosφ=1
- R2 relay: ALARM 1, SPDT, 5A, 250V, cosφ=1

Maximum input power: 3 VA
Working ambient temperature: 0 °C to 55 °C
Storage ambient temperature: -30 °C to 70 °C
Installation category: II under EN 61010-1 Standard
Pollution degree: II under EN 61010-1 Standard
Double insulation between the power supply, the secondary circuit and the relay output.

3- INSTALLATION

The controller should be installed in a place protected from vibrations, water and corrosive gases, and where ambient temperature does not surpass the value specified in the technical data.

In order for the controllers to have IP55 protection, the gasket should be properly installed between the apparatus and the perimeter of the panel cut-out where it is to be fitted. In order to give a correct reading, the probe should be installed in a place without heat influences other than the temperature that is to be measured or controlled.

3.1 Fastening:
To fix the unit, place the fasteners in the top and the lower parts and press them to enter in the controller lateral sliders. Move the fasteners in direction to the panel until the controller is fixed.

3.2 Connection:
The probe and its lead should NEVER be installed in ducting along with power, control or power supply wiring. The power supply circuit should be connected with a minimum 2 A, 230 V, switch located close to the unit. Power supply cables should be H05VV-F 2x0.5 mm² or H05V-K 2x0.5 mm². Section of connecting wires for relays contacts should range from 1 mm² to 2.5 mm².

4- FRONT PANEL FUNCTIONS

- **PRG Key**: Accepts the alarms and disconnects alarm outputs. When pressed for at least 3 seconds, the SP SET POINT temperature value is displayed. When pressed for 10 seconds display the first level of menu SPCF of parameters. Exit programming level.
- **DOWN Key**: Accepts the alarms and disconnects alarm outputs. In programming, it makes the displayed value increase.
- **UP Key**: Accepts the alarms and disconnects alarm outputs. In programming, it makes the displayed value decrease.
- **SET Key**: Accepts the alarms and disconnects alarm outputs. In programming, accept the programmed new value.

5- ADJUSTMENT AND CONFIGURATION

It should only be programmed or modified by personnel who are fully conversant with the equipment operation and possibilities.

5.1 Set Point temperature value:
The factory SET POINT default value is 0.0 °C.
- Press **PRG** key for at least 3 seconds to DISPLAY SET POINT SP. It displays the CURRENT SET POINT value.
- Press or **SET** key to CHANGE SET POINT into the required value.
- Press **SET** key to ACCEPT THE NEW SET POINT. The display returns to the CURRENT TEMPERATURE display status.

5.2 Parameters configuration:
**Level 1 Menus**
- Press **PRG** key for at least 10 seconds. We are in the programming LEVEL 1 MENUS and the first menu “SPCF” is displayed.
- Press or **SET** key to access the next menu and **PRG** key to return to the previous one.
- Press **PRG** key, the controller returns to the CURRENT TEMPERATURE display status.

When **PAS** is displayed, PASSwORD programmed in **PAS1** parameter of PAr menu should be entered to access programming LEVEL 1 MENUS.
- Press or **SET** key to CHANGE NUMBER and DISPLAY PASSWORD programmed.
- Press **SET** key to ACCEPT PASSWORD. The first menu “SPCF” will be displayed.

**Level 2 Parameters**
- In the desired menu of LEVEL 1, press key **SET**. LEVEL 2 PARAMETERS programming is accessed. The first parameter of the selected menu is displayed on the screen.
- Press **SET** key to access the next parameter and **PRG** key to return to the previous one.
- Press **PRG** key, returns to the LEVEL 1 MENUS.

**Level 3 Values**
- Press **SET** key to enter and modify the desired parameter.
- Press or **SET** keys to CHANGE VALUE.
- Press **SET** key, ACCEPT THE NEW VALUE and it returns to LEVEL 2 PARAMETERS.
- Press **PRG** key, it returns at LEVEL 2 PARAMETERS without modify value.
6- MENUS, PARAMETERS AND MESSAGES

Values in the Def. column are factory-set.

<table>
<thead>
<tr>
<th>Level 1</th>
<th>Menus and Description</th>
<th>Level 2</th>
<th>Parameters and Messages</th>
<th>Values</th>
<th>Min</th>
<th>Def</th>
<th>Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPC7</td>
<td>Level 2</td>
<td>Set Point parameters</td>
<td>PV</td>
<td>Sensor type selection</td>
<td>0-PT100,1-E2 (2=Th)</td>
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<td>2</td>
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<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>HC1</td>
<td>Type of operation in CONTROL 1</td>
<td>0= direct, cold (1= Reverse, Heat)</td>
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<td></td>
<td></td>
<td></td>
<td>PV</td>
<td>TE5</td>
<td>Temperature display mode</td>
<td>0= integers in °C (1= One decimal in °C (2= Integers in °F (3= One decimal in °F</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>E1</td>
<td>Sensor calibration Offset</td>
<td>°C/ºC</td>
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<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>ON/OFF configuration parameters</td>
<td>0= OFF, 1= ON</td>
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<td>0</td>
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<td></td>
<td></td>
<td></td>
<td>PV</td>
<td>CLO</td>
<td>Digital Input / Output (IN, 5-, 6+) and Relays R1, R2 configuration</td>
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<td></td>
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<td></td>
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<td>CDIN</td>
<td>Digital input status inversion</td>
<td>0= Closed, 1= Open</td>
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<td></td>
<td></td>
<td>SV</td>
<td>ICP</td>
<td>Digital input enabling delay</td>
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<td>SV</td>
<td>USP</td>
<td>Sensor display variation if CdIn=2</td>
<td>°C/ºC</td>
<td>50,0</td>
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<td></td>
<td></td>
<td>SV</td>
<td>ACl</td>
<td>Alarm 1 parameters (If CdIn=1)</td>
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<td></td>
<td></td>
<td>SV</td>
<td>ACl1</td>
<td>Alarm 1 type</td>
<td>0= Max., 1= Min.</td>
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<tr>
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<td>AH1</td>
<td>Maximum for Alarm 1</td>
<td>°C/ºC</td>
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</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>AL1</td>
<td>Minimum for Alarm 1</td>
<td>°C/ºC</td>
<td>99,9</td>
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<tr>
<td></td>
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<td></td>
<td>SV</td>
<td>ACo1</td>
<td>Alarm 1 configuration</td>
<td>0= Absolute (1= Related to set point SP)</td>
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<td>SV</td>
<td>AL1d</td>
<td>Alarm 1 differential</td>
<td>°C/ºC</td>
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<tr>
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<td></td>
<td>SV</td>
<td>AL1AD</td>
<td>Alarm 1 delay at start-up</td>
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<td>ACo2</td>
<td>Alarm 1 configuration</td>
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<td>AL2</td>
<td>Maximum for Alarm 2</td>
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<td>SV</td>
<td>AH2</td>
<td>Minimum for Alarm 2</td>
<td>°C/ºC</td>
<td>99,9</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>ACo2</td>
<td>Alarm 2 configuration</td>
<td>0= Absolute (1= Related to set point SP)</td>
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<td>AL2d</td>
<td>Alarm 2 differential</td>
<td>°C/ºC</td>
<td>1,0</td>
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<td>SV</td>
<td>AL2AD</td>
<td>Alarm 2 delay at start-up</td>
<td>min</td>
<td>0</td>
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<td></td>
<td>SV</td>
<td>AL2</td>
<td>Maximum for Alarm 2</td>
<td>°C/ºC</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>AH2</td>
<td>Minimum for Alarm 2</td>
<td>°C/ºC</td>
<td>99,9</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>ACo2</td>
<td>Alarm 2 configuration</td>
<td>0= Absolute (1= Related to set point SP)</td>
<td>0</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>SV</td>
<td>AL2d</td>
<td>Alarm 2 delay at start-up</td>
<td>min</td>
<td>0</td>
</tr>
</tbody>
</table>

7- PARAMETERS TRANSFER

AKO-14918, portable server, when no power supply, in which parameters programmed in a powered controller can be copied by transfer. Parameters can be transferred again from the server to other identical powered controllers.

8- CONTROL 1, CONTROL 2 AND ALARMS OPERATION

**REVERSE** operation

**DIRECT** operation

9- MAINTENANCE

Clean the controller surface with a soft cloth and soap and water. Do not use abrasive detergents, petrol, alcohol or solvents.

10- WARNINGS

The use of the unit without observing the manufacturer's instructions may alter its safety qualification.

To ensure correct operation of the apparatus, only probes supplied by AKO should be used.

**MESSAGES**

- AL1: Flashing with temperature. Sensor temperature exceeds the parameter programmed in AL1.
- AL2: Flashing with temperature. Sensor temperature exceeds the parameter programmed in AL2.
- AH1: Flashing with temperature. Sensor temperature is lower than the parameter programmed in AH1.
- AH2: Flashing with temperature. Active digital input.
- ST: Stopped controller in cold way and digital input enabled
- ERT: ERTD memory failure.
- PC: Password request to enter programming parameters.

**Alarm 1 Operation**

**Alarm 2 Operation**

**ACo1** is the Alarm 1 configuration parameter

**ACo2** is the Alarm 2 configuration parameter